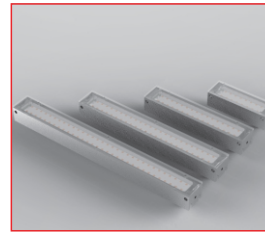


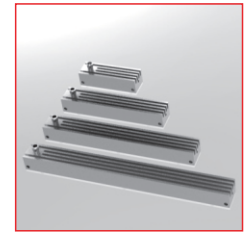
# TOP-LINE-D series

## Bar light

- >> bright design with 2 rows of LEDs
- >> also available as RGB version
- >> extremely versatile (brightfield, darkfield...)
- >> 4 standard lengths available:  
D1 (78mm), D2 (134mm), D3 (190mm) and D4 (246mm)
- >> solid, thermally optimised aluminum housing
- >> simple and versatile mounting
- >> for continuous, switched and pulsed operation  
(depending on type)



TOP-LINE-D1 to -D4



TOP-LINE-D rear side with integrated cooling ribs



### Technical specifications

Housing	Aluminium, natural anodised
Front cover (within the scope of supply)*	Acrylic clear, antireflective coating 3mm
Total weight	D1: approx. 80g; D2: approx. 130g; D3: approx. 190g; D4: approx. 240g
Operating / ambient temperature	max. 50°C recommended
IP protection class	depending on the version
Connector	M8 plug (4-pin)** / RGB version: M8 plug (6-pin)**
Supply voltage***	24VDC type or 12VDC type: 24VDC resp. 12VDC (RGB version is not available as 12VDC type) SC type: For use in conjunction with a controller
Number of LEDs	D1: 16; D2: 32; D3: 48; D4: 64      RGB version: D1: 10; D2: 20; D3: 30; D4: 40
LED lifetime	The LED lifetime of our lights is very high, but depends on many different factors such as ambient temperature, current load, and so on. Further information is available in the <b>Technical information LED lifetime</b> .

\* more information and further front covers see section Accessories

\*\* Cable not included in the scope of supply

\*\*\* more information see section Operating modes

### Characteristics

Colour *	LED characteristics		typical characteristics per light											
	Wavelength (approx.)	Viewing angle	Current demand (24V type)** / constant current max. (SC type) [mA]				Pulse current max. (SC type) *** [A]				Intensity **** [W/m²]			
			D1	D2	D3	D4	D1	D2	D3	D4	D1	D2	D3	D4
red	617nm	30°	80			300	0,2	0,4	0,6	0,8	34			40
red	617nm	60°					0,2	0,4	0,6	0,8				
red	635nm	120°	50	100			0,2	0,4	0,6	0,8	3	6		
white	6500K	120°			235		0,2	0,4	0,6	0,8			8	
SH white	6500K	120°	135				1,2	2,4	3,6	4,8	9			
IR	850nm	30°					0,8	1,6	2,4	3,2				
IR	850nm	50°					0,8	1,6	2,4	3,2				
IR	850nm	120°					0,8	1,6	2,4	3,2				
blue	470nm	20°		170			0,3	0,6	0,9	1,2		6		
UV	375nm	120°												
RGB	red	630nm	xx per colour max. xxx tot.	xx per colour max. xxx tot.	xx per colour max. xxx tot.	xx per colour max. xxx tot.	xx per colour	xx per colour	xx per colour	xx per colour				
	green	530nm												
	blue	470nm												

\* other colours and types from UV to infrared on request

\*\* stated current values of the 24V types should be considered approximate values

\*\*\* depending on the strobe conditions, recommended maximum values for a flash time of 1ms

\*\*\*\* approximately data measured in DC mode; Measuring distance 150mm



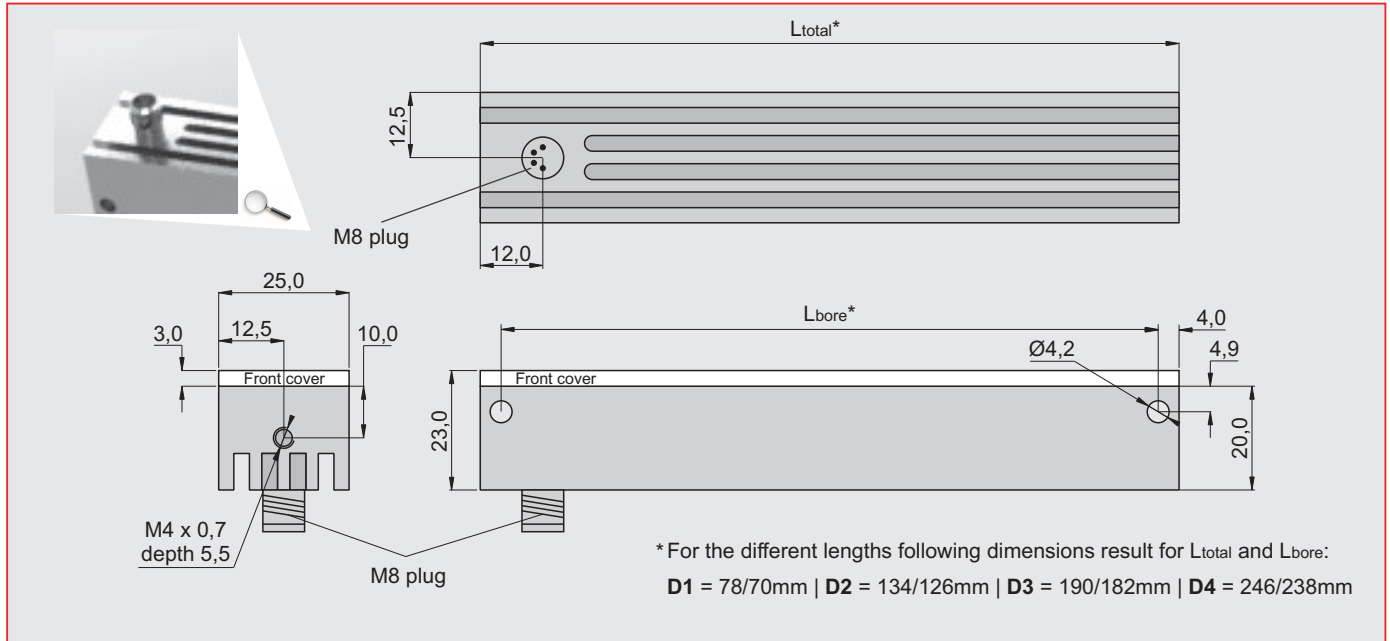
#### Safety note!

LED light systems can produce very intense radiation, which may possibly damage the eyes on improper use. Do not look directly into the light beam with unprotected eyes! Use eye protection!

# TOP-LINE-D series

## Bar light

### Dimensions



### PIN assignment connector

M8 plug 4-pin  
(Front view on housing)



24VDC type

PIN	Colour	Function
1	brown	+ 24V
3	blue	- (Ch. 1)
(4)	(black)	(- Ch. 2)

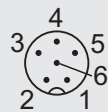
12VDC type

PIN	Colour	Function
2	white	+ 12V
3	blue	- (Ch. 1)
(4)	(black)	(- Ch. 2)

SC type

PIN	Colour	Function
4	black	+
3	blue	- (Ch. 1)
(2)	(white)	(- Ch. 2)

M8 plug 6-pin  
(Front view on housing)



RGB version

24VDC type

PIN	Colour	Function
1	brown	+ 24V
6	rose	- Ch. R
5	grey	- Ch. G
3	blue	- Ch. B

SC type

PIN	Colour	Function
4	black	+ common
6	rose	- Ch. R
5	grey	- Ch. G
3	blue	- Ch. B

### Operating modes

#### 24VDC type / 12VDC type

The lights are designed depending on the version for continuous operation at 24VDC or 12VDC. The following operating modes are possible:

- DC operation at an appropriate power supply with 24VDC or 12VDC
- Switched operation with a matching power supply e.g. via PLC, opto-relay or controller (GS or SC series)
- Brightness-controlled operation via controller (GS or SC series) in conjunction with suitable power supply
- Pulsed mode via controller (GS or SC series) in conjunction with suitable power supply. The LED current can be increased in pulse mode up to a factor of 2 to 3.

#### SC type

For pulsed, switched or brightness-controlled operation, the lights are also available as optimized SC versions. They can be used in combination with our controllers of the GS and SC series and provide optimized and maximum current flow, especially in pulsed operation. We will assist you in selecting the right components.

technical changes reserved

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# TOP-LINE-D series

## Bar light

### Technical notes (RGB version)

**Operation of the RGB version directly at 24V**

By switching on and off the ground lines of the 3 single colors (RGB), the individual colors can be activated and mixed.

**Continuous/pulsed operation of the RGB version with SC4, SC6 or GS 420**

When using 3-channel operation with the listed controllers, any colour mixture can be realised by setting a particular current to the 3 channels (RGB), both in continuous and pulsed operation.

### Options / special models

**Separate operation of the two LED rows (2-channel operation) (only for monochrome versions)**

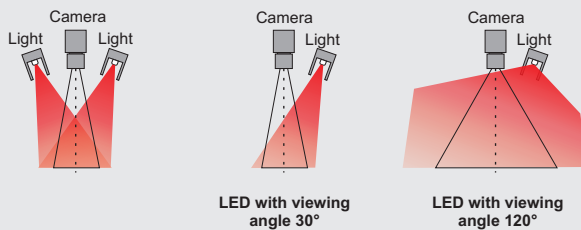
The lights of the TOP-LINE-D series can be optionally configured so that both LED rows can be controlled independently.

**Different types of LEDs on both LED rows (2-channel operation) (only for monochrome versions)**

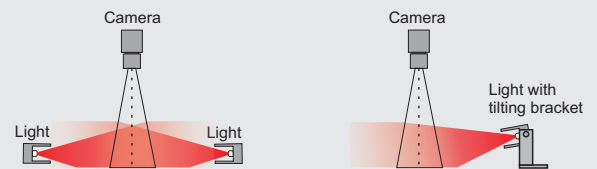
The two LED rows of the TOP-LINE-D lights can be optionally equipped with different types of LEDs, for example, to realise two colours in one light.

### Application notes

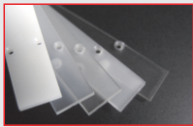
**Incident light application**



**Darkfield application**

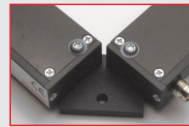


### Accessories



**Front covers / diffusers**

Through the use of different diffuse front covers, the optical characteristics of the illumination can be changed. More information can be found in the **Technical information Front materials**.



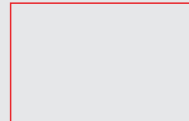
**Mounting plate**

With the mounting plates, several TOP-LINE-D lights can be connected together, e.g. for darkfield applications.



**Tilting bracket**

For variable adjustment of the tilt angle of the light. Combination of multiple tilting brackets is also possible.



**Cylindrical lens**

Available soon.